



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5517-1

Job Sheet 176336



Part No: D5517-1

Job Qty: 8 ea

Part Name: Ground Handling Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev. A New issue JFS 17/03/24 Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/18/18	0.00	0.00	Start Up Machining-4		<i>18/05/18</i>
100	Hardinge	8 pcs		5/18/18	0.00	18.51	Hardinge		<i>18/05/18</i>
110	QC	8 pcs		5/18/18	0.00	0.00	QC2 Machining-4		<i>18/05/18</i>
120	QC	8 pcs		5/18/18	0.00	0.00	QC8 Machining-4	JAS 5	<i>18/05/18</i>
130	Packaging	8 pcs		5/18/18	0.00	0.00	Packaging3-2	5	JUN 01 2018
140	QC21-SA	8 Ea		5/18/18	0.00	0.00	QC21	5-89	

Part Op
Descriptions: 100 - 1-Turn as per Dwg. D5517 & Folio FB527 2- Deburr and break all sharp edges.

JUN 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H1150-R1.000	17-4 SS Round Bar 1.000"	3.3360 ft (.417 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H1150-R1.000	3	7	0

Part Specifications

Specifications could not be found.

Plex 4/20/18 12:54 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Dart Aerospace Ltd.
 1270 Aberdeen Street
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 CANADA
 TEL.: 1 813 532-5200
 Email: sales@dartero.com
 www.dartaerospace.com

Date: 05/28/18



Container No: S075072
 Part: D5517-1
 Job No: 176336
 Serial No/Batch: S075072
 Revision:
 Inspector:

FAULT CATEGORY

e	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance
Defect	☐ Weld	☐ Part Incorrect
plete/Unqualified	☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled	☐ Part Lost/Missing ☐ Part Moved ☐ Drawing
nplete/Unclear	☐ Fit/Function ☐ Misaligned/off center	☐ Finish ☐ Misread ☐ Turning Sequence